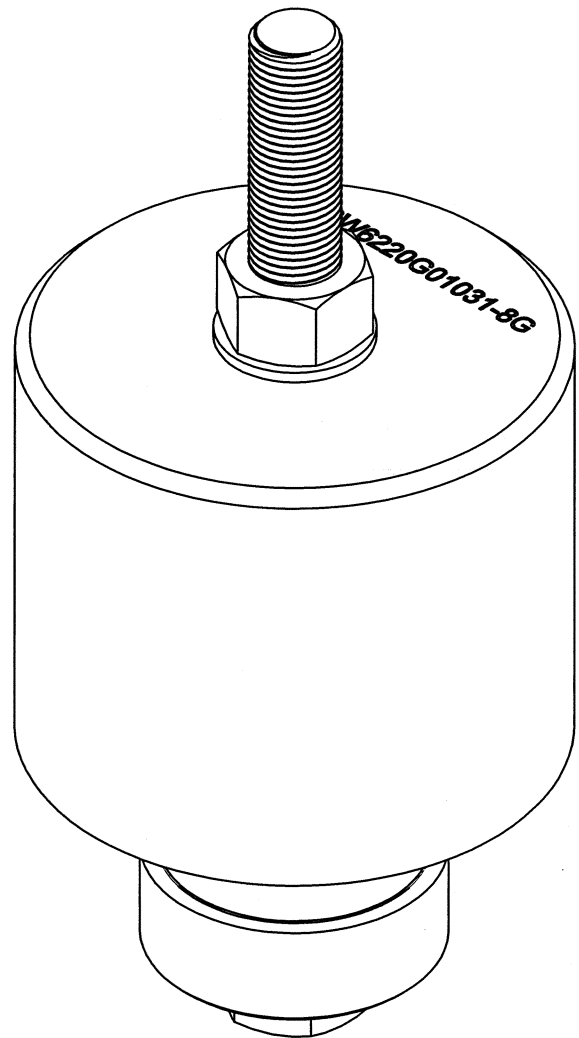
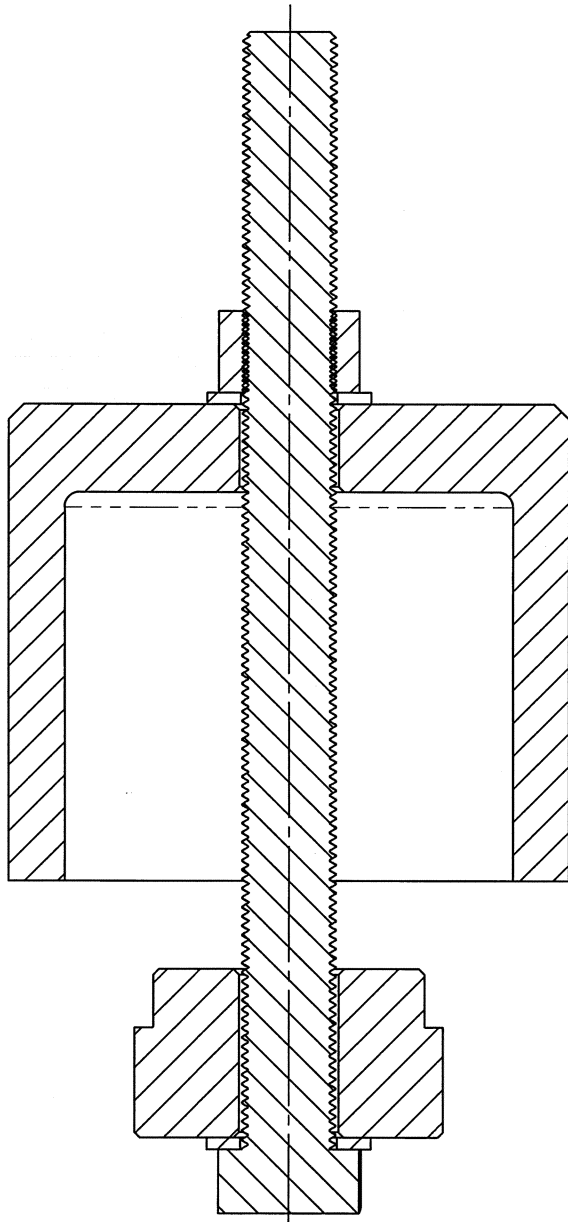
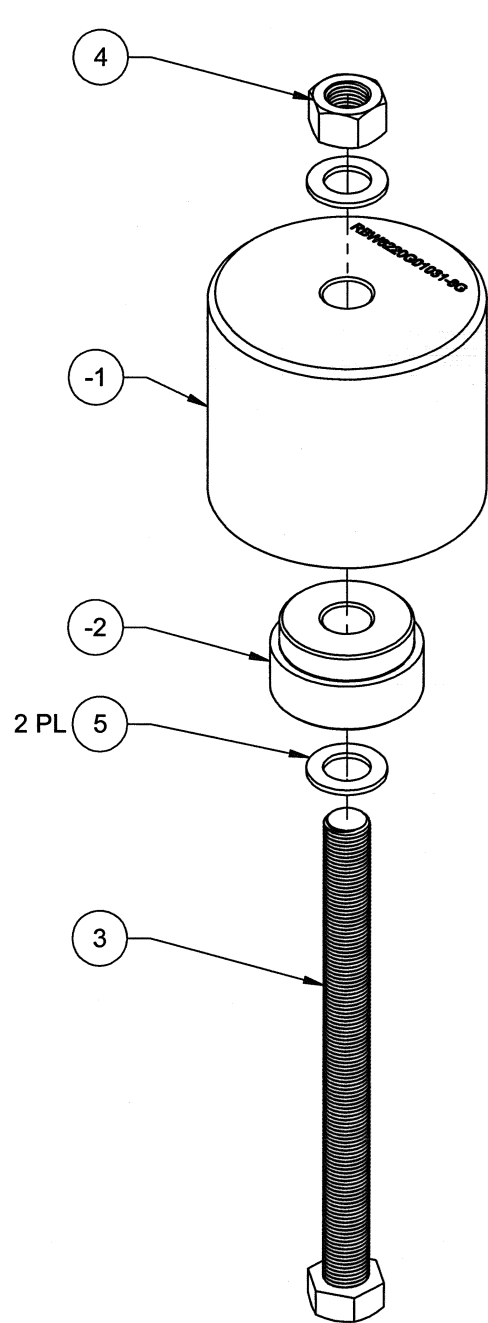


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6220G01031-8G-1	REACTION
-2	1	RBW6220G01031-8G-2	GUIDE
3	1	McMaster#92620A756 OR EQUIV	STEEL HEX HEAD SCREW 1/2"-20 x 6" LG. GRADE 8
4	1	McMaster#94191A550 OR EQUIV	STEEL HEX NUT 1/2"-20 GRADE 8
5	2	NAS1149F0863P	STEEL WASHER 0.515" ID X 0.875" OD. X 0.063" THK.



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ASSEMBLE AS SHOWN
9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

RBW6220G01031-8G M/R FLANGED BUSHING REMOVAL TOOL

9

A	NEW ISSUE	19-558	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	PK	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G01031-8G	SHEET 1 OF 3
APPROVED	VM	TITLE	SCALE
DATE 2/4/2019		M/R FLANGED BUSHING REMOVAL TOOL	NTS
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D

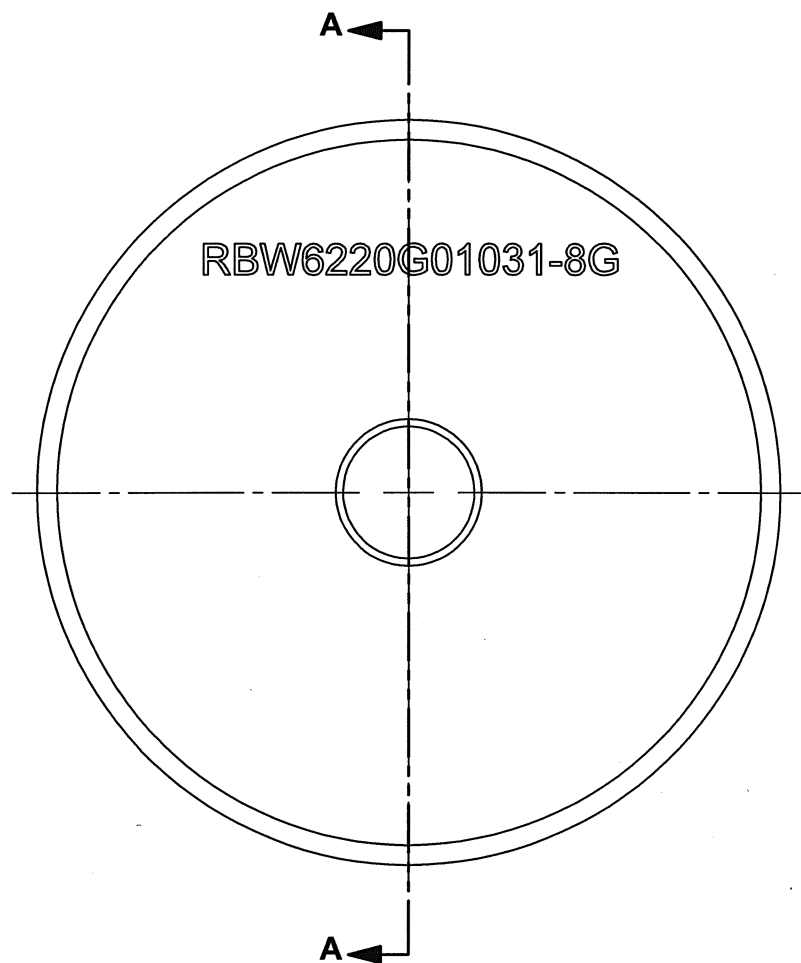
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B

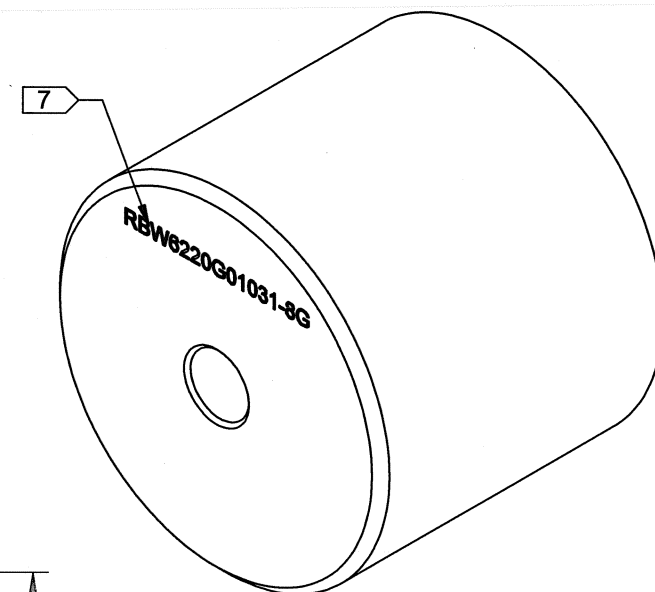
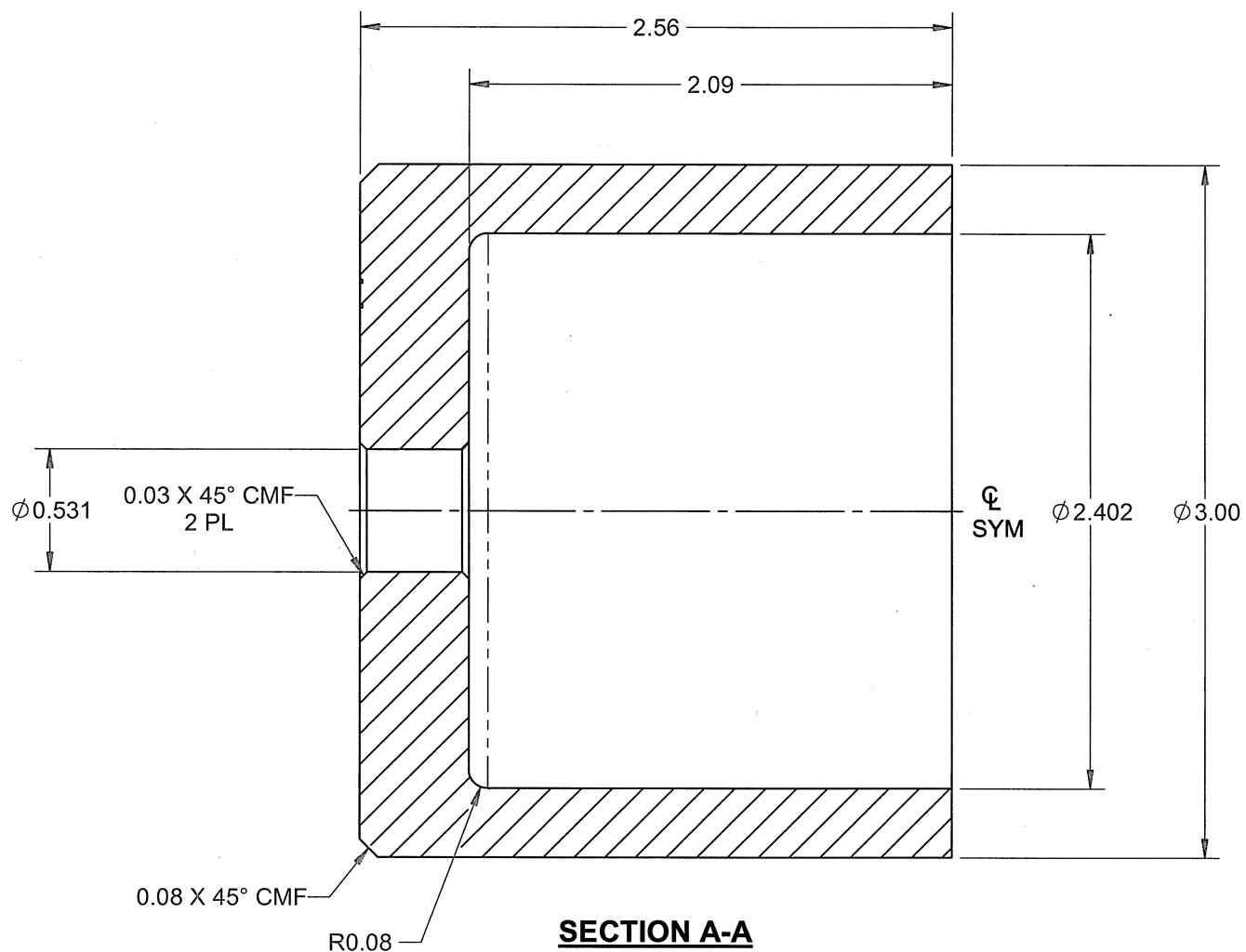
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C

B



RBW6220G01031-8G-1 REACTION

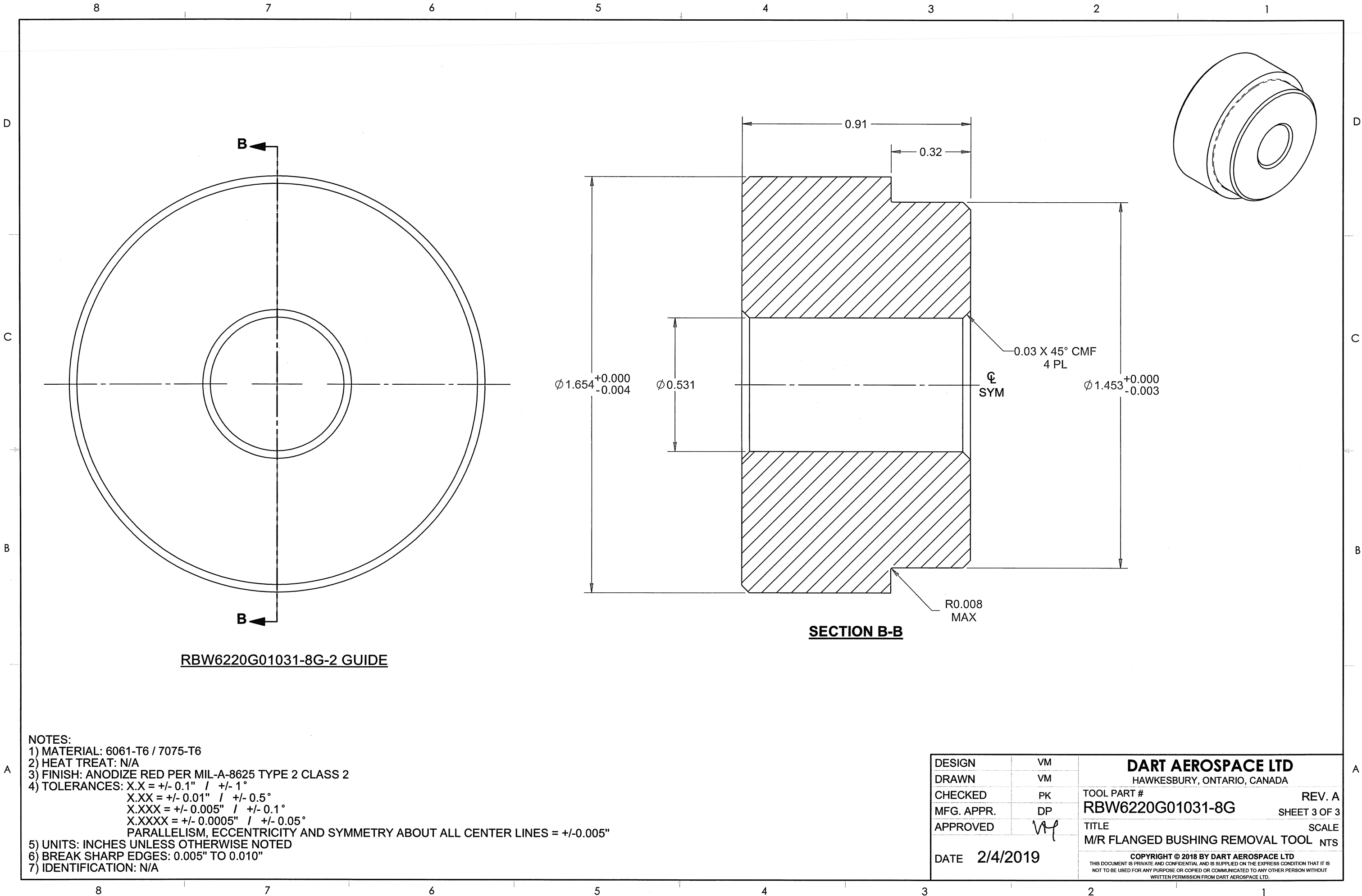


NOTES:


- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/N AS SHOWN

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	PK	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G01031-8G	SHEET 2 OF 3
APPROVED	VM	TITLE	SCALE
DATE 2/4/2019		M/R FLANGED BUSHING REMOVAL TOOL	NTS
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8 7 6 5 4 3 2 1



NOTES:
1) MATERIAL: 6061-T6 / 7075-T6
2) HEAT TREAT: N/A
3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	PK	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G01031-8G	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DATE 2/4/2019		M/R FLANGED BUSHING REMOVAL TOOL NTS	
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